





# BUCKET & BLADE PROTECTION

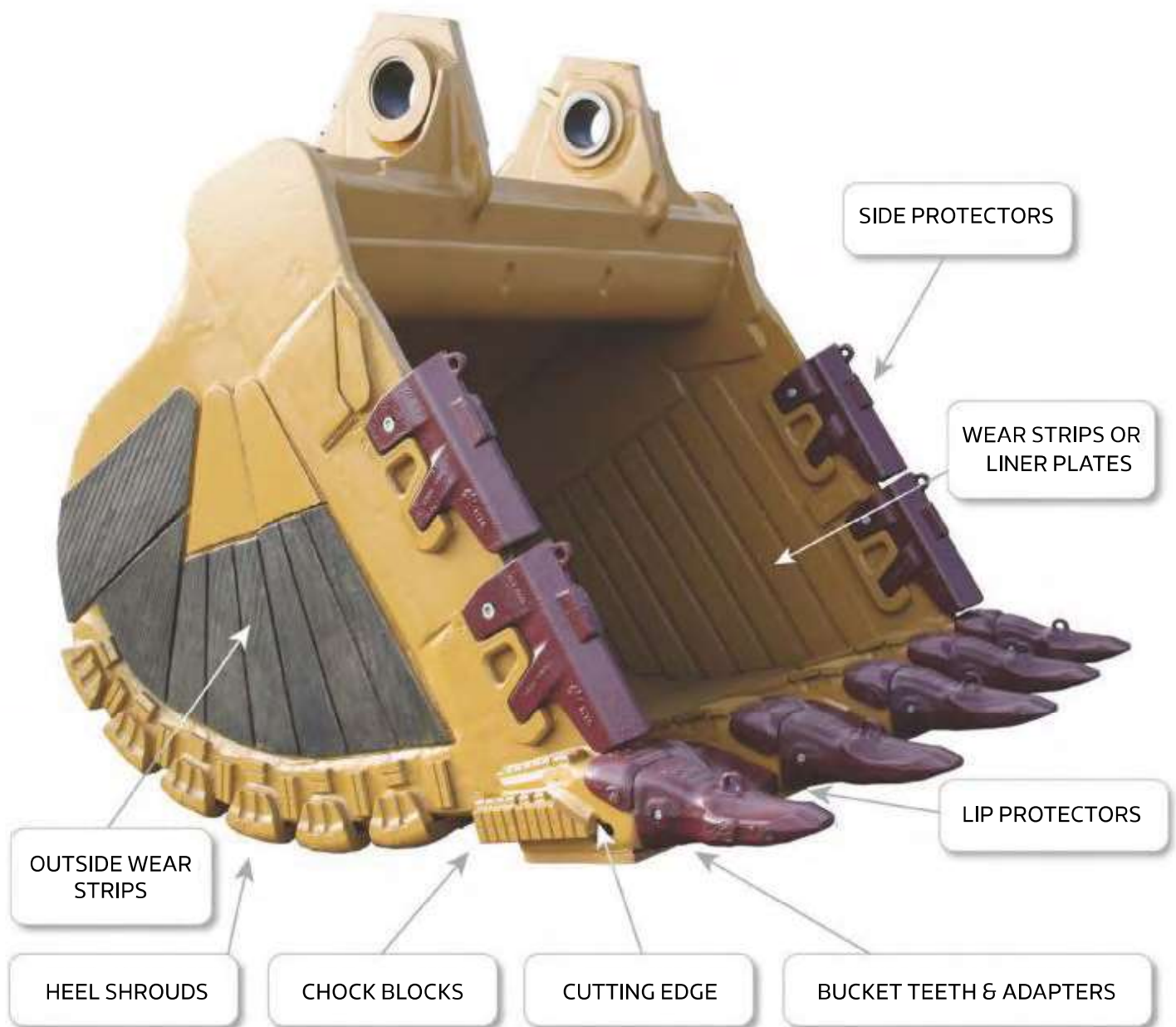
Armour up your gear, to protect from wear & tear with our large range of wear protection products.

*“Pin-on and weld-on options”*

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# G.E.T better Bucket wear performance



**A LARGE RANGE OF HIGH QUALITY, WEAR PROTECTION PRODUCTS ARE AVAILABLE TO PROTECT YOUR BUCKETS & BLADES FROM WEARING AWAY**

### HEEL SHROUDS

A range of weld-on and bolt-on Heel Shrouds available for 10-400 tonne size Buckets



### LIP PROTECTORS

Weld-on and pin-on Lip Protectors available for 10-400 tonne size Buckets



### WEAR STRIPS

Profile cut wear strips and wear plates available for Bucket and Blade protection



### CHOCK BLOCKS

Hardened Chock Block wear strips available in Rectangle and Knife edge shapes



### SIDE PROTECTORS

Weld-on and pin-on Side Protectors available for 10-400 tonne size Buckets



### BUCKET & BLADE LINERS

Rolled G450 or chromium carbide liner plates available to suit any size Bucket or Blade





## **HEEL SHROUDS**







**PROTECT YOUR BUCKETS WITH THESE WELD-ON HEEL SHROUDS. AVAILABLE FOR ALL TYPES OF EXCAVATOR BUCKETS, UP TO 100 TONNE SIZE**

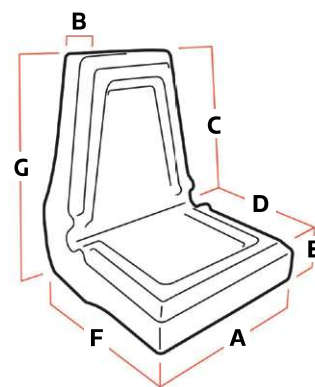
Fig.1



Fig.2



Fig.3



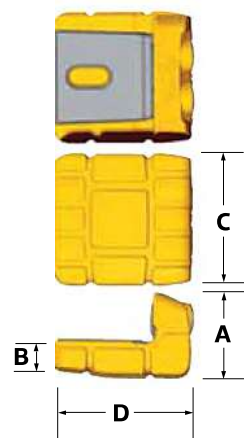
| Fig | Part No  | A   | B  | C   | D   | E  | F   | G   | Machine Size | Kg |
|-----|----------|-----|----|-----|-----|----|-----|-----|--------------|----|
| 1   | ES6697-4 | 190 | 18 | 65  | 140 | 30 | 178 | 102 | 10-20 Tonne  | 10 |
| 2   | MM170BHS | 165 | 25 | 77  | 145 | 43 | 185 | 143 | 25-60 Tonne  | 12 |
| 3   | BHS150   | 150 | 40 | 150 | 125 | 40 | 185 | 210 | 60-120 Tonne | 16 |

All measurements in millimetres

# BOLT-ON HEEL SHROUDS



**GET FASTER CHANGE-OVER TIMES AND REDUCE DOWNTIME WITH THESE BOLT-ON HEEL SHROUDS. AVAILABLE FOR LARGE EXCAVATOR BUCKETS UP TO 400 TONNE SIZE**

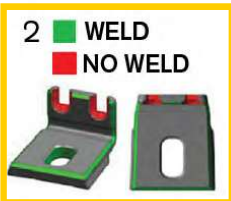
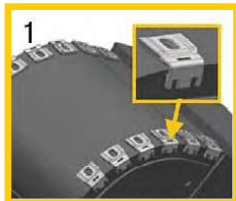


| Part No  | A   | B  | C   | D   | Machine Size  | Kg |
|----------|-----|----|-----|-----|---------------|----|
| F89 HSQR | 233 | 89 | 260 | 325 | 200-400 Tonne | 62 |

All measurements in millimetres

## ASSEMBLY INSTRUCTIONS

1. Tack the base plates onto the bucket at even spaces
2. Pre heat and fully weld base plates. Only weld the areas indicated
3. Insert the bolts and slide the heel shrouds on
4. Insert washers and tighten nuts to correct torque setting
5. Insert rubber caps
6. Ready to go











## Less wear & tear

### ARMOUR-UP YOUR BUCKETS & BLADES WITH PROFILE CUT WEAR STRIPS

- Wear Strips can be used inside and outside of Excavator & Loader buckets and on Dozer Blades
- Available in 450HB abrasion resistant steel or chromium carbide overlay plate. Profile cut to any length or width
- Thickness range available from 6mm - 50mm

| Standard Wear Strip Sizes |             |
|---------------------------|-------------|
| Part No                   | Size        |
| G450-10_2500X80_WS        | 2500x80x10  |
| G450-12_2500X80_WS        | 2500x80x12  |
| G450-16_2500X100_WS       | 2500x100x16 |
| G450-16_2500X125_WS       | 2500x125x16 |
| G450-20_2500X125_WS       | 2500x125x20 |

All measurements in millimetres



# MTG PROMET SIDE PROTECTORS

**Bucket  
& Blade  
Protection**







# Protect your Buckets & increase capacity

**GET THESE HEAVY DUTY, MTG HAMMERLESS SIDE PROTECTORS ON YOUR BUCKETS TO INCREASE CAPACITY, WEAR LIFE AND PRODUCTIVITY**

■ **GUARANTEED SAFETY**

No more bang in pins with the MTG hammerless twist pin system

■ **LONGER WEAR LIFE**

Reversible fitment for the longest possible wear life

■ **NO MORE BROKEN PROTECTORS**

Heavy duty design for extra strength and impact resistance

■ **REDUCED DOWNTIME**

Faster on site change-overs with the pin-on design

■ **INCREASED CAPACITY**

Get more material in your bucket and maximise production

**MTG is the world's most  
trusted G.E.T system**

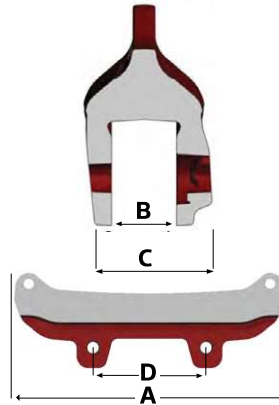
**Get a fully hammerless  
wear package on your  
bucket today!**



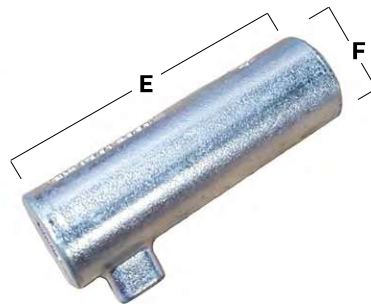
**A RANGE OF MTG PROMET PROTECTORS ARE AVAILABLE TO SUIT CONSTRUCTION SIZE EXCAVATOR AND LOADER BUCKETS WITH 30-50MM SIDE WALL THICKNESS**



**Side Protector**



**Weld on Base**



**Pin**



**Retainer**



**Tool**

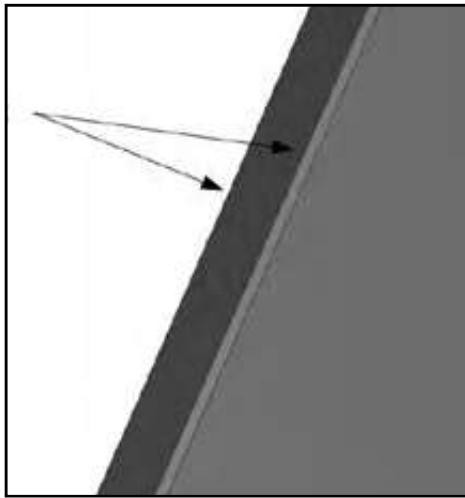
| Part No     | Item           | A   | B  | C   | D   | E   | F  | G  | Kg |
|-------------|----------------|-----|----|-----|-----|-----|----|----|----|
| 4MY30U480   | Side Protector | 480 | 34 | 85  | 250 | -   | -  | -  | 15 |
| 4MY40U480   | Side Protector | 480 | 42 | 85  | 250 | -   | -  | -  | 15 |
| 4MY50U600   | Side Protector | 600 | 53 | 112 | 250 | -   | -  | -  | 30 |
| 2MY30/40UP  | Pin            | -   | -  | -   | -   | 78  | 24 | -  | -  |
| 2MY50/60UP  | Pin            | -   | -  | -   | -   | 103 | 24 | -  | -  |
| 2MY30/60UR  | Retainer       | -   | -  | -   | -   | -   | -  | 46 | -  |
| 1MY30/60UWB | Weld on Base   | -   | -  | -   | -   | -   | -  | -  | -  |
| 3MTWISTM2   | Twist Tool     | -   | -  | -   | -   | -   | -  | -  | -  |

All measurements in millimetres

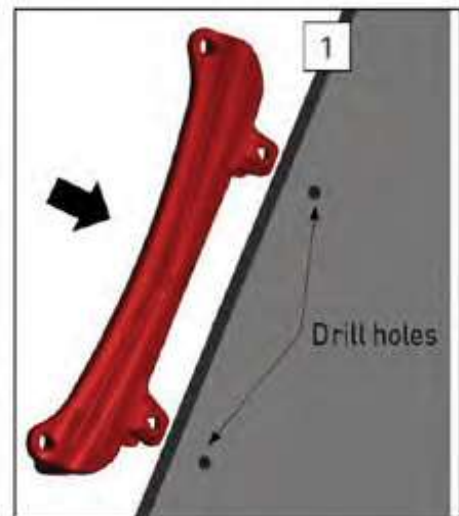


## MTG PROMET SIDE PROTECTORS

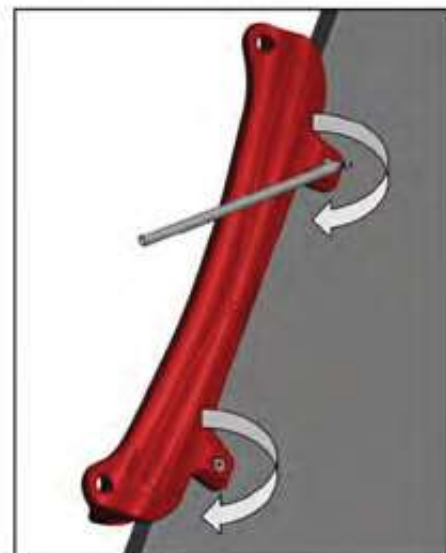
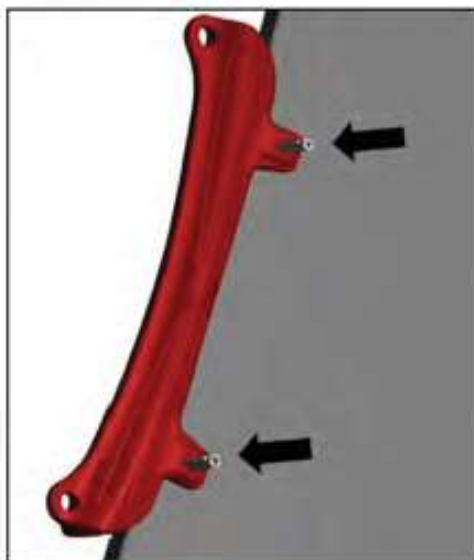
### FITTING INSTRUCTIONS FOR CONSTRUCTION SIZE MTG PROMET PROTECTORS



- 1.) Grind a 3mm x 3mm chamfer on both corners of the Bucket side, along the whole length of Protector

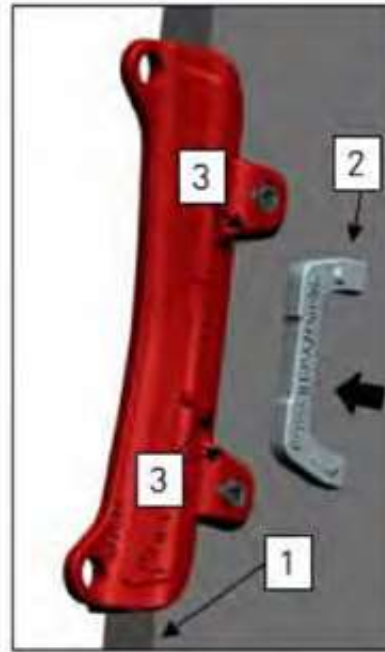
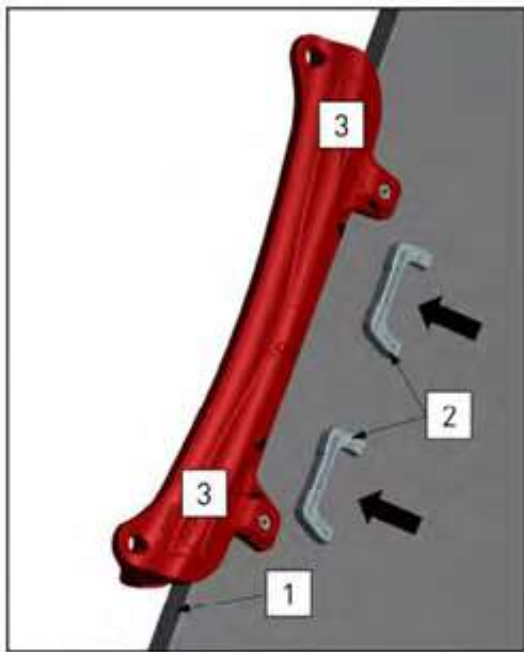


- 2.) Place Protector on the Bucket side wall, 5-10mm above the adapter wear cap. Ensure Protector is hard against the front of Bucket side (1) and mark the hole centers. Drill holes at 28mm diameter +/- 1mm

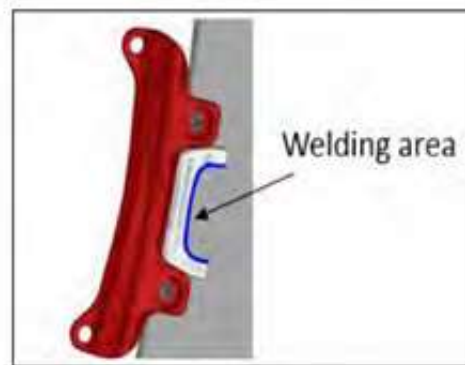
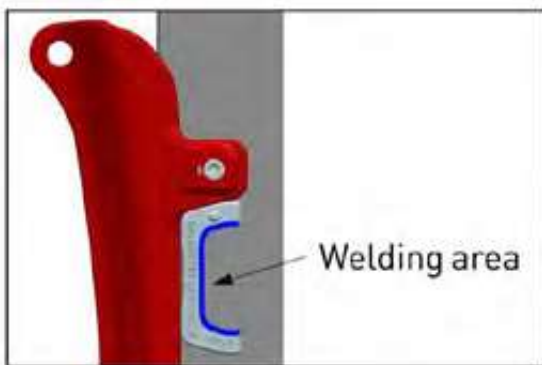


- 3.) After drilling the holes, insert both pins and turn clockwise until they stop

## FITTING INSTRUCTIONS FOR CONSTRUCTION SIZE MTG PROMET PROTECTORS CONT...



- 4.) Pre-heat the Bucket side to the recommended temperatures and position the weld-on bases (2), until they come into contact with the legs of the Protector (3). Make several tack welds on the back of each base



- 5.) Proceed with the welding of each weld-on base at the designated welding area
- 6.) After completing the welding process, remove the Protector and place the sponge retainers into the internal recess. The hard side of the retainer must be facing the outside edge of Protector
- 7.) Fit Protector onto the Bucket side, insert both pins and turn clockwise until they stop

Ready to go!





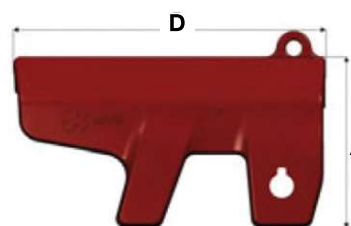
# MTG PROMET SIDE PROTECTORS - MINING



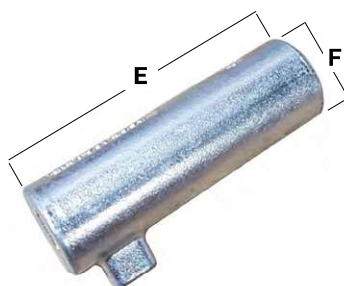
**HEAVY DUTY, MTG PIN-ON SIDE PROTECTORS FOR LARGE MINING BUCKETS, WITH MAXIMUM WEAR PROTECTION AND SAFETY WITH HAMMERLESS PIN TECHNOLOGY**



**Side Protector**



**Weld on Base**



**Pin**



**Retainer**



**Tool**

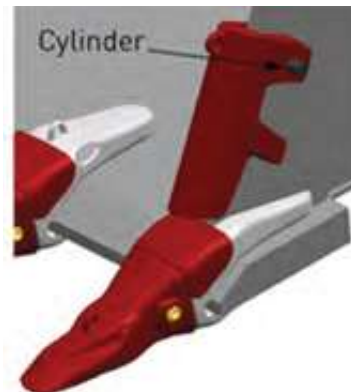
| Part No      | Item           | A   | B   | C  | D   | E   | F  | G  | Kg  |
|--------------|----------------|-----|-----|----|-----|-----|----|----|-----|
| 4MXB60X626   | Side Protector | 340 | 159 | 61 | 626 | -   | -  | -  | 100 |
| 4MY90U626X   | Side Protector | 340 | 189 | 91 | 626 | -   | -  | -  | 130 |
| 2MXB60/70PLX | Pin            | -   | -   | -  | -   | 147 | 44 | -  | -   |
| 2MY90UPX     | Pin            | -   | -   | -  | -   | 177 | 44 | -  | -   |
| 2MY90/140URX | Retainer       | -   | -   | -  | -   | -   | -  | 80 | -   |
| 1MX90WBL     | Weld on Base   | -   | -   | -  | -   | -   | -  | -  | -   |
| 3MTWISTX2    | Twist Tool     |     |     |    |     |     |    |    |     |

All measurements in millimetres

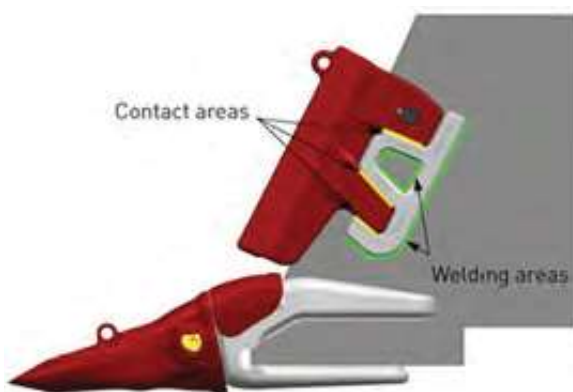
## FITTING INSTRUCTIONS FOR MINING TYPE MTG PROMET PROTECTORS



- 1.)** Place the Protector on the Bucket side wall, 5-10 mm above the adapter wear cap. Ensure Protector is hard against the front of Bucket side and mark the hole center



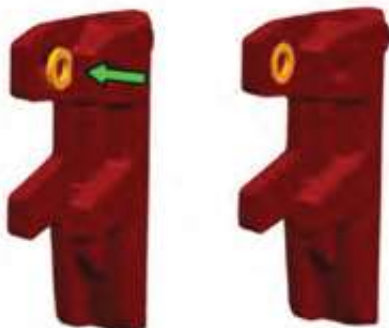
- 2.)** Remove Protector and drill the hole at 50mm diameter +/- 1mm. Fit Protector, insert the pin and turn clockwise



- 3.)** Place the weld-on base into position, ensuring contact at the areas shown. Pre heat Bucket side and tack base plate in place. Repeat on other side.



- 4.)** Remove Protector and fully weld the base plates on both sides, only welding at the areas shown



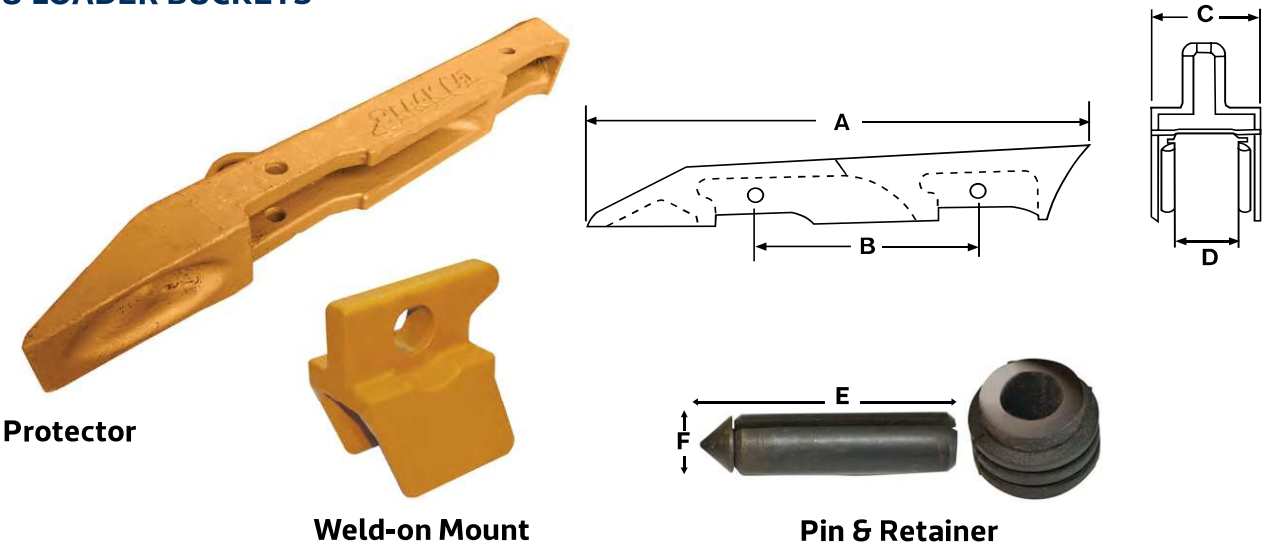
- 5.)** Fit the sponge retainers inside the Protectors. The hard side of the retainer must be facing the outside edge of Protector. Fit onto Bucket, insert pin and turn clockwise until it stops. Ready to go!



# HENSLEY STYLE SIDE PROTECTORS



INCREASE YOUR BUCKET CAPACITY AND REDUCE WEAR WITH THESE PIN-ON SIDE PROTECTORS. AVAILABLE TO SUIT CONSTRUCTION SIZE EXCAVATOR & LOADER BUCKETS



| Part No     | Item      | A   | B   | C  | D  | E   | F  | Kg |
|-------------|-----------|-----|-----|----|----|-----|----|----|
| HENV5450    | Protector | 765 | 345 | -  | -  | -   | -  | 20 |
| HENV5500    | Protector | 840 | 410 | -  | -  | -   | -  | 32 |
| HENVSM150WN | Mount     | -   | -   | 87 | 44 | -   | -  | 6  |
| HENVSM200WN | Mount     | -   | -   | 87 | 54 | -   | -  | 6  |
| HENVSP2-SL  | Pin       | -   | -   | -  | -  | 78  | 20 | -  |
| HENVSP3-SL  | Pin       | -   | -   | -  | -  | 103 | 20 | -  |
| HENVSR3-SL  | Retainer  | -   | -   | -  | -  | -   | -  | -  |

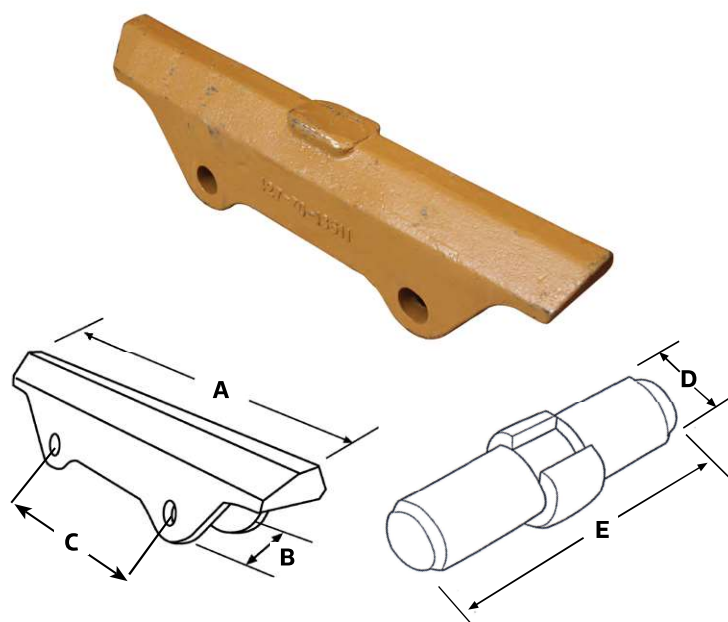
All measurements in millimetres

# KOMATSU STYLE SIDE PROTECTORS

**Bucket  
& Blade  
Protection**



**PIN-ON KOMATSU STYLE SIDE PROTECTORS FOR LARGER EXCAVATOR BUCKETS & CAN ALSO BE USED ON DOZER BLADE SIDES AS WEAR PROTECTION**



| Part No      | Item         | A   | B  | C   | D  | E   | Kg |
|--------------|--------------|-----|----|-----|----|-----|----|
| 427-70-13611 | Protector    | 655 | 50 | 300 | -  | -   | 30 |
| 195-78-71360 | Pin Assembly | -   | -  | -   | 30 | 112 | -  |

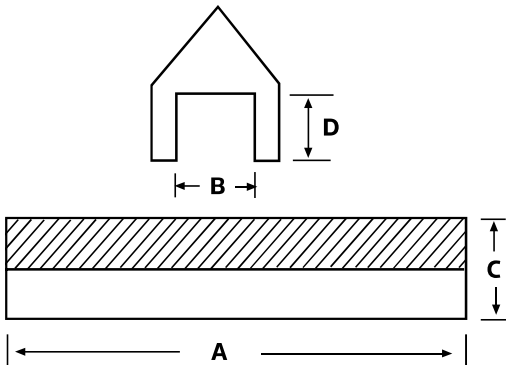
All measurements in millimetres



# SLS SIDE PROTECTORS



**A LIGHT-WEIGHT, WELD-ON SIDE PROTECTOR FOR LOW WEAR APPLICATIONS. MULTIPLE PROTECTORS CAN BE USED UP THE BUCKET SIDE. HALF ARROW SHAPED FOR GOOD PENETRATION**



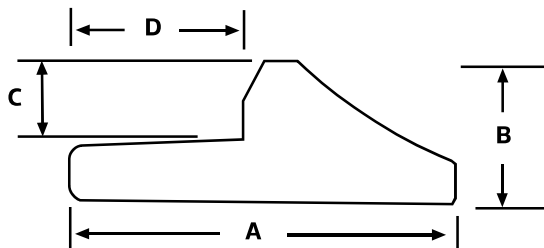
| Part No | A   | B  | C  | D  | Kg  |
|---------|-----|----|----|----|-----|
| SLS20   | 300 | 21 | 47 | 25 | 2.1 |
| SLS25   | 300 | 26 | 52 | 27 | 2.7 |
| SLS32   | 300 | 33 | 70 | 37 | 4   |
| SLS40   | 300 | 41 | 80 | 42 | 5.5 |

All measurements in millimetres



## HALF ARROW SHAPE, WELD-ON SIDE PROTECTORS FOR EXCAVATOR & LOADER BUCKETS

- Multiple Protectors can be used up the Bucket sides
- Half arrow shaped for good penetration
- Increased Bucket capacity
- Can also be used for lip protectors between bucket teeth

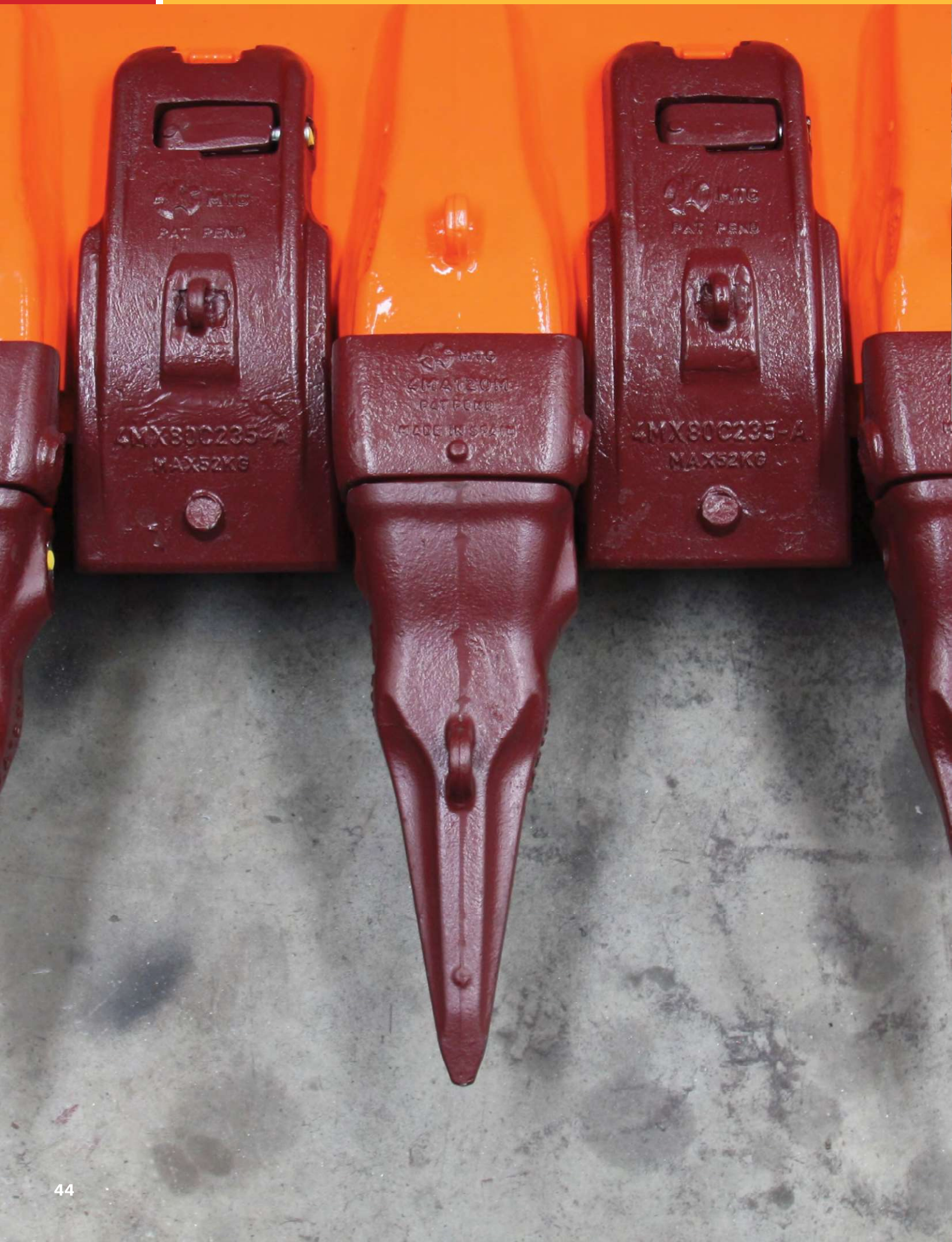


| Part No | A   | B  | C  | D  | Length | Kg  |
|---------|-----|----|----|----|--------|-----|
| 6530103 | 85  | 28 | 15 | 35 | 150    | 1.4 |
| 6530153 | 130 | 44 | 25 | 60 | 265    | 6   |
| 6530173 | 160 | 54 | 30 | 75 | 300    | 10  |

All measurements in millimetres



## **MTG PROMET2 LIP PROTECTORS**





# MTG PROMET2 LIP PROTECTORS

**Bucket  
& Blade  
Protection**



**MAXIMISE YOUR BUCKET EDGE PROTECTION WITH THE MOST RELIABLE AND LONGEST LASTING PIN-ON MTG LIP PROTECTORS. AVAILABLE FOR LARGE EXCAVATOR & LOADER BUCKETS UP TO 400 TONNE SIZE**

- Hammerless pin technology for the best retention and faster, safer change-overs
- The design of ProMet Lip Protectors have been optimized for use on Excavators or Loaders and offer up to 30% more wear material compared to the equivalent model of our competitors
- Lip Protectors reduce the exposure of the bucket edge to impacts and abrasions, increasing the useful life of the bucket
- The locking system only requires one weld-on base for each Protector, making installation quick and easy



Loader Protector



Hammerless MTGtwist locking System, with one weld-on base



Excavator Protector

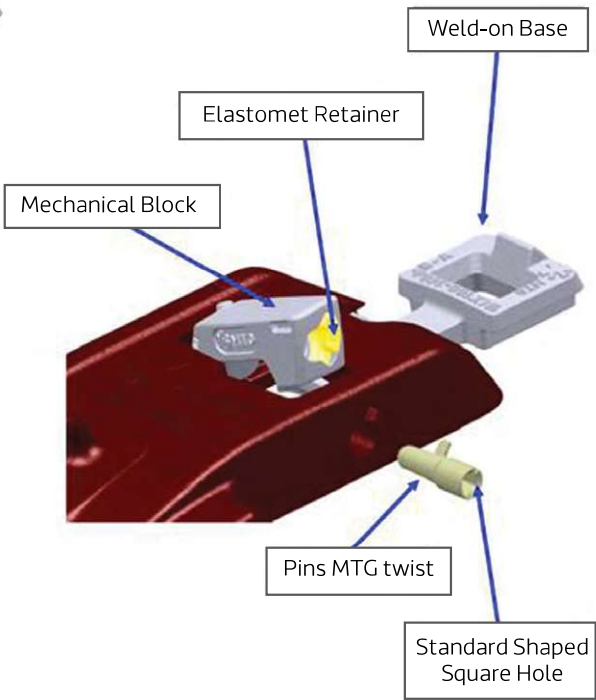


Hammerless MTGtwist locking System, with one weld-on base





# MTG PROMET2 LIP PROTECTORS



## FEATURES & BENEFITS

- Easy installation
- Faster and safer change-overs
- Reduced machine downtime
- Extended Bucket life
- Increased Bucket capacity
- Hammerless twist pin technology

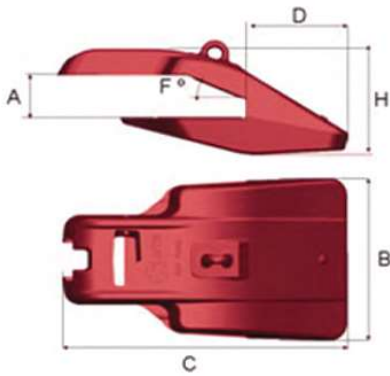
| Lip Size         | 70-90mm      | 100-140mm      |
|------------------|--------------|----------------|
| Item             | Part No      | Part No        |
| Weld on Base     | 1MX70/90WB-A | 1MX100/140WB-A |
| Mechanical Block | 1MX70/90MB-A | 1MX100/140MB-A |
| Pin & Retainer   | 2MX70/90PR-A | 2MX100/140PR-A |
| Twist Tool       | 3MTWISTM2    | 3MTWISTX2      |

All measurements in millimetres

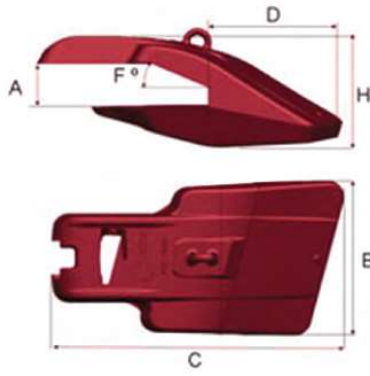
# MTG PROMET2 LIP PROTECTORS

**Bucket  
& Blade  
Protection**

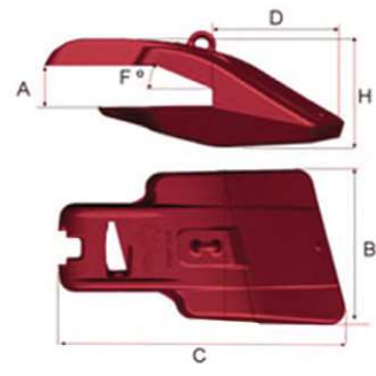
**CENTRE (CTR)**



**LEFT HAND (LH)**



**RIGHT HAND (RH)**



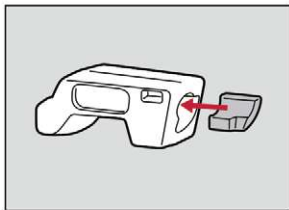
| Lip Size | Part No.       | Type | A   | B   | C   | D   | H   | F  | KG  |
|----------|----------------|------|-----|-----|-----|-----|-----|----|-----|
| 70mm     | 4MXL70C450-A   | CTR  | 72  | 450 | 498 | 151 | 198 | 30 | 99  |
|          | 4MXL70L450-10A | LH   | 72  | 450 | 498 | 151 | 198 | 30 | 99  |
|          | 4MXL70R450-10A | RH   | 72  | 450 | 498 | 151 | 198 | 30 | 99  |
| 80mm     | 4MX80C235-A    | CTR  | 82  | 235 | 484 | 120 | 177 | 30 | 46  |
|          | 4MX80L235-14A  | LH   | 82  | 235 | 484 | 120 | 177 | 30 | 46  |
|          | 4MX80R235-14A  | RH   | 82  | 235 | 484 | 120 | 177 | 30 | 46  |
|          | 4MX80C300-A    | CTR  | 82  | 300 | 484 | 120 | 177 | 30 | 53  |
|          | 4MX80L300-14A  | LH   | 82  | 300 | 484 | 120 | 177 | 30 | 53  |
|          | 4MX80R300-14A  | RH   | 82  | 300 | 484 | 120 | 177 | 30 | 53  |
| 90mm     | 4MX90C320-A    | CTR  | 92  | 320 | 494 | 125 | 188 | 30 | 58  |
|          | 4MX90L320-14A  | LH   | 92  | 320 | 494 | 125 | 188 | 30 | 58  |
|          | 4MX90R320-14A  | RH   | 92  | 320 | 494 | 125 | 188 | 30 | 58  |
|          | 4MX90L240-14A  | LH   | 92  | 240 | 494 | 125 | 188 | 30 | 49  |
|          | 4MX90R240-14A  | RH   | 92  | 240 | 494 | 125 | 188 | 30 | 49  |
| 100mm    | 4MX100C290-A   | CTR  | 102 | 290 | 568 | 135 | 222 | 30 | 85  |
|          | 4MX100L290-15A | LH   | 102 | 290 | 568 | 135 | 222 | 30 | 85  |
|          | 4MX100R290-15A | RH   | 102 | 290 | 568 | 135 | 222 | 30 | 85  |
|          | 4MX100C410-A   | CTR  | 102 | 410 | 568 | 135 | 222 | 30 | 104 |
|          | 4MX100L410-15A | LH   | 102 | 410 | 568 | 135 | 222 | 30 | 104 |
|          | 4MX100R410-15A | RH   | 102 | 410 | 568 | 135 | 222 | 30 | 104 |
| 120mm    | 4MX120C440-A   | CTR  | 122 | 440 | 618 | 157 | 251 | 30 | 133 |
|          | 4MX120L410-15A | LH   | 122 | 410 | 618 | 157 | 251 | 30 | 128 |
|          | 4MX120R410-15A | RH   | 122 | 410 | 618 | 157 | 251 | 30 | 128 |
|          | 4MX120L440-11A | LH   | 122 | 440 | 618 | 157 | 251 | 30 | 133 |
|          | 4MX120R440-11A | RH   | 122 | 440 | 618 | 157 | 251 | 30 | 133 |
| 140mm    | 4MX140C465-A   | CTR  | 142 | 465 | 701 | 175 | 270 | 30 | 181 |
|          | 4MX140L465-11A | LH   | 142 | 465 | 701 | 175 | 270 | 30 | 181 |
|          | 4MX140R465-11A | RH   | 142 | 465 | 701 | 175 | 270 | 30 | 181 |

All measurements in millimetres

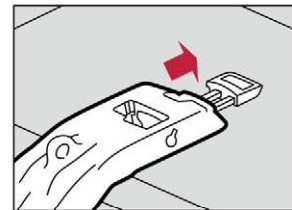
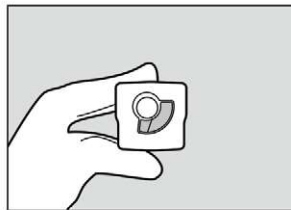


# MTG PROMET2 LIP PROTECTORS

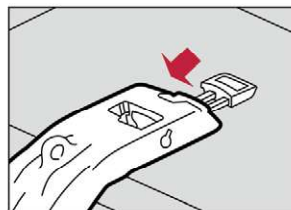
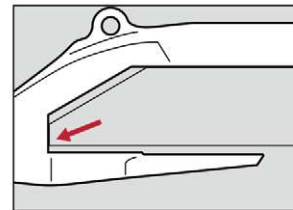
## FITTING INSTRUCTIONS FOR MTG PROMET2 LIP PROTECTORS



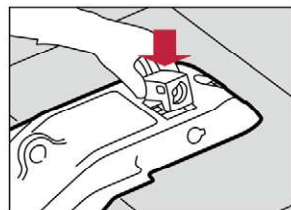
1.) Place the retainer into block.



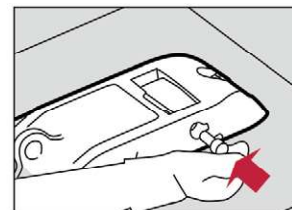
2.) Place the protector on the edge in the desired position. The protector must be in contact with the front of the edge.



3.) Place the weld on base on top of the edge and push it into the protector.



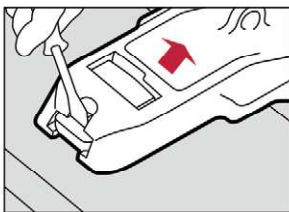
4.) Place the block with retainer into the recess of the lip protector



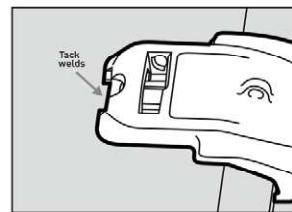
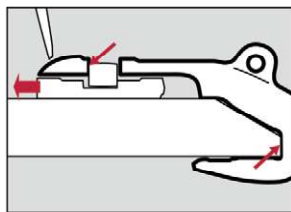
5.) Insert the pin by hand until it stops.



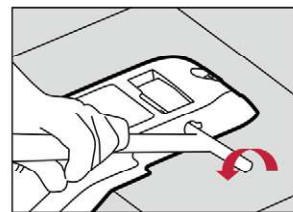
6.) Turn the pin clockwise using the installation tool.



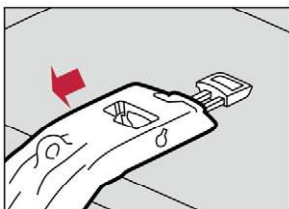
7.) Keeping the frontal contact all the time. Push the base towards the back of the bucket using a screwdriver. Pre heat the base material to recommended temperatures and follow the requirements of General Welding Instructions.



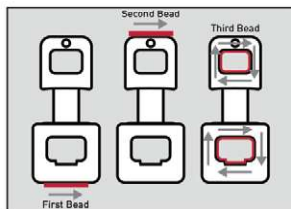
8.) Make several tack welds on the back of the base.



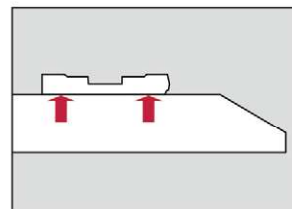
9.) Turn the pin anti-clockwise, remove the pin and the block from the protector.



10.) Remove the protector and re-establish the recommended preheat temperatures if necessary.

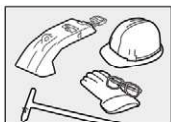


11.) Start with the welding sequence of the protector weld base. The size of the fillet must be flush and less than 3.2mm/0.13" above the edge of the cast weld groove.

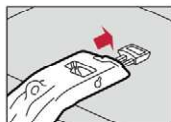


12.) Be sure that the entire bottom of the weld base maintains contact with the edge during the entire weld process.

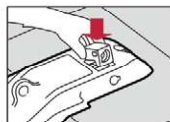
### Assembly Instructions



Recommended equipment.



Place the protector on the edge.



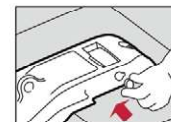
Insert retainer into mechanical block and place in position.



Insert the pin.



Turn the pin clockwise.

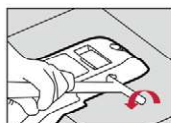


Fit the plug in end of pin.

### Disassembly Instructions



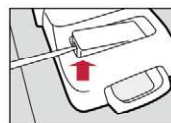
Remove the plug..



Turn the pin anticlockwise.



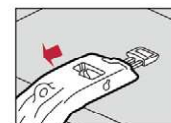
Remove the pin.



Remove the mechanical block.



Push protector away from the mount.



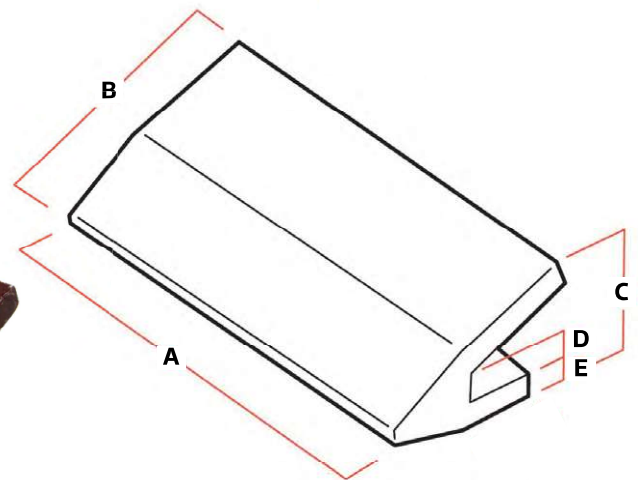
Remove protector.

# WELD-ON LIP PROTECTORS

**Bucket  
& Blade  
Protection**



**PROTECT YOUR BUCKET EDGE FROM WEAR AND TEAR WITH THESE WELD-ON LIP PROTECTORS. AVAILABLE TO SUIT MOST EDGE THICKNESSES AND CAN BE CUT TO ANY WIDTH**



| Part No | A   | B   | C   | D  | E  | Edge Thickness | Kg  |
|---------|-----|-----|-----|----|----|----------------|-----|
| WS45    | 115 | 182 | 87  | 10 | 20 | 30-50          | 3   |
| WE5966  | 800 | 180 | 130 | 25 | 25 | 50-80          | 60  |
| WE6027  | 800 | 250 | 190 | 40 | 30 | 100-120        | 103 |

All measurements in millimetres



## **CHOCK BLOCK WEAR STRIPS**







## Chock up your wear protection

**CHOCK BLOCK IS A QUICK AND EASY WAY TO ARMOR-UP YOUR BUCKETS & IS AVAILABLE IN VARIOUS SHAPES & SIZES TO SUIT DIFFERENT APPLICATIONS**

- Chock Block is a combination of extremely hard alloy casting, bonded to a mild steel backing in the form of laminate
- This has an extreme hardness of 700HB which is a perfect solution for high wear areas where there are continuous abrasive effects from material flow and impact
- Chock Blocks are suitable for all types of bucket protection and applications including side styles, side cutters, lip protectors, adapter caps, cutting edge ends, bucket sides and on the leading edge of ripper shanks
- Easy to weld with its mild steel backing plate

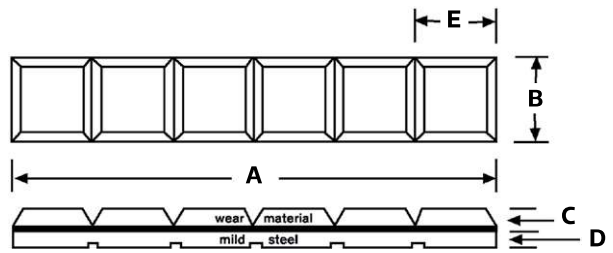
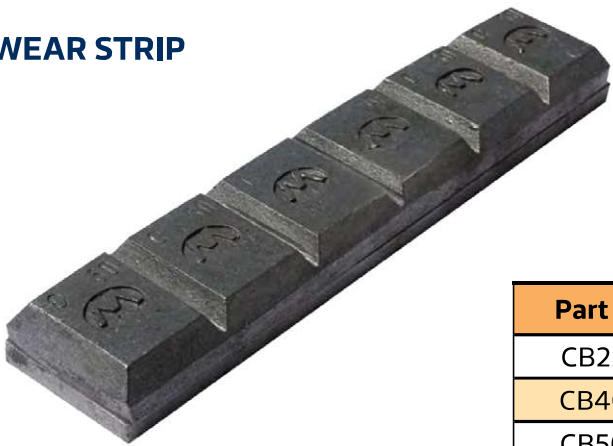




# CHOCK BLOCK WEAR STRIPS

## OUR RANGE OF CHOCK BLOCK TYPES & SIZES

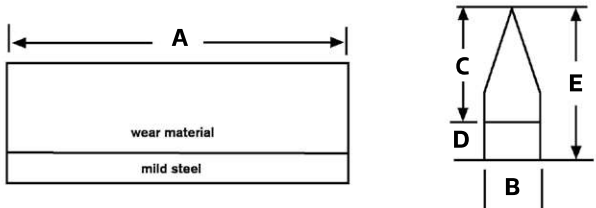
### WEAR STRIP



| Part No | A   | B   | C  | D | E  | Kg  |
|---------|-----|-----|----|---|----|-----|
| CB25B   | 240 | 25  | 15 | 8 | 40 | 1   |
| CB40B   | 240 | 40  | 15 | 8 | 40 | 1.5 |
| CB50B   | 240 | 50  | 15 | 8 | 40 | 2   |
| CB65B   | 240 | 60  | 15 | 8 | 40 | 2.5 |
| CB100B  | 240 | 100 | 15 | 8 | 40 | 4   |

All measurements in millimetres

### KNIFE EDGE



| Part No  | A   | B  | C  | D  | E  | Kg  |
|----------|-----|----|----|----|----|-----|
| E1301_QS | 300 | 20 | 35 | 12 | 47 | 1.6 |
| E1302_QS | 300 | 25 | 35 | 12 | 47 | 2.2 |

All measurements in millimetres









## Long lasting liners

**MAKE YOUR BUCKETS & BLADES LAST LONGER  
BY USING LINER PLATES TO PROTECT THEM  
FROM WEARING AWAY**

- Available in G450 Abrasion Resistant steel or Chromium Carbide Overlay plate
- Chromium Carbide plate retains a highly polished surface which is important for avoiding cross contamination of gravels and reducing material hang up especially in Loader Buckets
- Liner plates can be profile cut and rolled to suit the curve of any size Excavator & Loader Bucket, Dozer Blade or Grader Moldboard
- Liner plates are available in 5 - 20mm thickness
- Free onsite measure ups & advice



**We use the hardest & toughest  
wear plate that survives the  
most extreme wear conditions**





**Loader Bucket Liners**



**Excavator Bucket Liners**



**Dozer Blade Liners**

